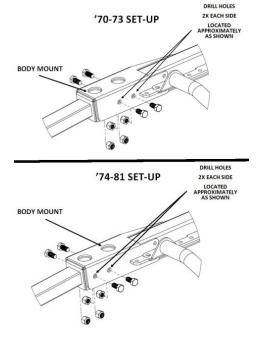
Installation Instructions

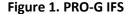
`70-`81 CAMARO SUBFRAME CONNECTORS FOR FACTORY SUBFRAME (RC-122) AND PRO-G IFS (CF-202-WT)

Please read these instructions completely **BEFORE** starting your installation! Your HEIDTS Hot Rod Shop Camaro Subframe Connectors contains the following items:

- 8) 1/2" x 1 Hex Bolts
- 2) 1-1/4" x 3 x 3/8" U-bolt
- 1) Driver Side Subframe Connector

- 8) ½" nylock nuts
- 4) 3/8" nylock nuts
- 1) Passenger Side Subframe Connectors
- 1. Support car securely on jack stands; Install one side at a time.
- 2. Install the subframe connector at the front by either sliding over the factory subframe, or sliding into the Pro-G IFS. For RC-122, use holes in subframe connector as a guide to drill two holes on each side. For CF-202-WT, holes will need to be drilled as **shown in Figure 1**. Bolt securely in place using the ½ X 1" long bolts and nuts.
- 3. At rear, slide/rotate the U-bolt into the frame rail through the existing holes.
- 4. Lift the subframe connector in place such that the U-bolt goes through the 2 holes in the subframe connector.
- 5. Fasten securely in place using the supplied 3/8" nylock nuts.
- 6. Fasten the brake line (driver side) and fuel line (passenger side) to the factory locations, through the two slotted holes in the subframe connector.





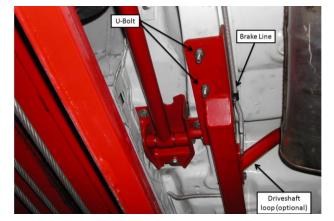


Figure 2. Driver Side Subframe Connector

(with HEIDTS 4-Link)

For questions on installations please call 800-841-8188 In Illinois (847) 487-0150

