

Installation Instructions

SUPERIDE POLISHED BILLET RACK & PINION

*Please read these instructions completely **BEFORE** starting your installation!*

Your *HEIDTS* Hot Rod Shop Billet Rack & Pinion contains the following items:

- 1) Polished Billet Rack & Pinion
- 2) Tie Rod Ends with Jam Nuts
- 2) 3/8-16 x 1-1/2" S.S. Bolts

Install the Billet Rack on the mounts that are on the rear of the Superide crossmember. Use the two bolts supplied with the rack and the two 3/8-16 x 1-1/2" bolts and the four nylock nuts supplied in the complete hardware kit. Discard the two 3/8-16 x 7/8" bolts in the kit. The rack can be rotated to point the pinion shaft around the motor mounts by loosening the bolt in each billet mount and turning the rack. Then tighten the bolts. Continue the hook-up on up to the steering column.

